

Final Copy



GOVERNMENT OF NEPAL
MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT
DEPARTMENT OF ROADS
BRIDGE BRANCH

STANDARD SUPERSTRUCTURE DRAWINGS FOR ROAD BRIDGES

25.0m Simply Supported Span, Cast - in - situ,

Reinforced Concrete Slab - Deck

SKEW ANGLE : 0° to 15°

(CARRIAGE WIDTH - 6.0m WITH BOTH SIDE FOOTPATH - 1.25m = TOTAL WIDTH - 8.50m)

REFERENCE NOTES:

- All dimensions are in millimeters, unless stated otherwise.
- No dimension shall be scaled from the Drawings; only written dimensions shall be followed.
- Any doubtful Dimensions/Descriptions shall be brought to the attention of the Engineer-in-charge for any corrections (if any) before execution of work.
- Number of reinforcement bars shall not be counted from the Drawings. Only given spacing and/or specified numbers of bars, shall be provided.

All materials and workmanship shall be in accordance with these NOTES and those in the stated Drawings and shall be generally in accord with the applicable Specifications and relevant Standards/Codes of Practice specified therein and Sound Engineering Practice, if not order.

This Bridge Superstructure is designed for One Lane of IRC Class 70B Loading, Two Lanes of IRC Class A Loading, and One Lane of IRC Class A Loading, wherever governs, in addition to a Footpath Live Load corresponding to 300 kg/m² of Footpath area as per Clause 264.3 of IRC - 6 (2017). However, the present Footpath slab has also been designed for a Wheel Load of 4 tonnes distributed over a contact area of 300 mm dia by a pressure 204.4 of IRC - 6 (2017), allowing 25% increase in stresses due to flexure.

The Contractor shall be responsible for constructing and maintaining all parts of the structure in stable, acceptable and serviceable condition, ensuring no part under construction is unduly stressed and unsafe.

CONSTRUCTION SEQUENCE: Entire Deck (i.e. the Superstructure comprising the cast in situ Reinforced Concrete (four webbed slabs) shall be completed by concrete in one operation in one day for one span. If this is not possible, then the four webs shall be cast one after the other, each up to about 150 mm below the top flange on one day. If possible, otherwise on successive days, one after the other, along with the Cross Girders, and then the slab cast on the next day. This entire Deck must be cast in situ on staging, in span, in no more than three Successive Days.

CEMENT:

A. High strength Ordinary Portland Cement 53 Grade, conforming to IS: 12259 or 43 Grade conforming to IS: 8112, capable of achieving the required design concrete Strength and Durability shall be used.

B. Cement shall be obtained from approved Manufacturers only.

C. Cement content in this Concrete Mix for Reinforced Concrete shall not be less than 350 kg/m³ and not more than 450 kg/m³.

COARSE AND FINE AGGREGATES:

A. Maximum size of Coarse Aggregate used shall be 20mm. Fineness Modulus of Sand (Fine Aggregate) shall be not less than 2.3. Both these Aggregates shall be of Approved Quality, from Approved Sources, and of Approved Gradations, etc. conforming to IS: 303 (1970). In zones of congestion in the structural sections, if absolutely necessary, 12 mm. down sized Coarse Aggregates may be used (but the Mix shall then be re-designed to suit).

B. In zones of congestion in the structural sections, if absolutely necessary, 12 mm down sized coarse concrete aggregates may be used (but the Mix shall then be re-designed to suit).

ADDITION: To suitably improve workability and increase initial setting time of concrete and cement grout, Admixtures conforming to IS: 9103, and ASTM C-494 Type F Water-reducing, high range admixtures, shall be permitted in appropriate dosages, subject to their satisfactory proof use.

REINFORCEMENT:

A. All reinforcing steel bars shall be High Yield Strength Deformed type and Thermally Mechanically Treated, having specified minimum 0.2 per cent proof stress of 500 MPa conforming to IS: 1786.

B. Minimum lap-length of reinforcement bars shall be 65d where d is the dia. of the member bar to be lapped (unless otherwise specified).

C. Not more than 50 percent of reinforcement crossing a section shall be lapped at that location.

D. All laps in reinforcement shall be properly staggered and minimum distance between the laps shall be 1.3 times the lap length.

E. Bending of reinforcement bars shall be as per IS: 2502.

WATER: Water for concrete and for its curing shall be of potable quality and presence of any salts, sulfates and alkalies like chlorides, sulfates, alkalis, etc., shall be well within their limits specified in the relevant Specifications.

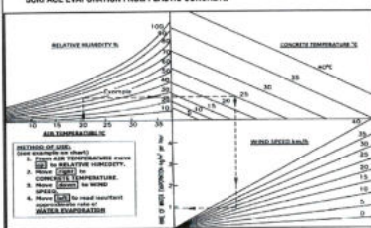
CONCRETE AND CURING:

A. **WATER-CEMENT RATIO:** by weight, shall not exceed 0.45 for Reinforced concrete.

B. **MINIMUM CLEAR CONCRETE COVER:** to reinforcement bars shall be 40mm.

CONTROL OF SURFACE EVAPORATION

SURFACE EVAPORATION FROM PLASTIC CONCRETE



Use the graphical figure below to estimate and control the loss of water through surface evaporation in the laid concrete over a period of the following actions taken to reduce the surface evaporation rate to no more than one kilogram of water per square meter of surface area per hour:

1. Construct Windbreakers to effectively reduce the wind velocity (to suit) in the area of concrete placement. The construction of windbreakers or enclosures should not proceed without approval of the Engineer with respect to their structural design relative to safety, stability, adverse loads, and vibrations in the work.
2. Install stationary Fog Sprayers speed of the concreting operation to effectively increase the relative humidity in the area of concrete placement.

When necessary, effectively reduce the temperature of concrete (to suit) by cooling one or more of its components as well as lightly spray the slabs and the laid reinforcement, i.e., if added to the mix-water, shall be completely melted prior to using the mix-water.

GRADES OF CONCRETE

The structural concrete involved in this Bridge Deck shall be suitably designed as High Strength Concrete Mixes having 28 days minimum water Cube Crushing Strength in Compression on 150 mm Standard Cubes as follows:

For the cast in situ (all) Reinforced Concrete 4-Wheel Load Superstructure (i.e. for its Stems/Beams, Slab and Cross-girders)	35 MPa (i.e. M-30 Grade Concrete)
For the Reinforced Concrete In-Place/Footpath Slabs, Parapet Posts and their Bases, Road Ramps	25 MPa (i.e. M-20 Grade Concrete)

CONSTRUCTION JOINTS:

A. As far as possible the location of Construction joints shall be as shown in the Drawings, but if not shown on the Drawings but found absolutely necessary, they shall be planned in advance and the placing of concrete carried out continuously from Joint to Joint.

B. A Construction Joint should not be located near the central level of the section as have transverse SHEAR stress is highest. The Joint should be nearly perpendicular to the principal lines of tensile stress and in general be located at points of minimum Shear and minimum Moment - as far as possible.

C. Where downed, reinforcing bars, or other adequate ties are not shown at Construction joints in the Drawings, keys shall be formed at reasonable spacing by embedding water-saturated banded timbers while the concrete is still soft.

D. These keys should be sized as may be shown in the details, or as directed by the Engineer, and these key-forming timbers shall be removed when the concrete has fully set.

E. In resuming concreting work, the surface of the concrete previously placed shall first be thoroughly cleaned of dirt, scum, laitance, loosely projecting aggregates and any other stuff, using dry brush, wet brush, etc., if deemed necessary, by the Engineer, by hand brushing.

F. The concrete surface shall then be thoroughly soaked with clean water (just below further concreting) and the free water, etc. air-blown away, and the desired concrete surface painted with a thin layer of cement slurry, only then further concrete poured.

vii. "Wire-mesh" and other similar items do not provide a proper construction joint, and they shall not be used.

F. COLD JOINTS:

1. When a placed "continuous" placement of concrete in any structural member is interrupted or delayed, for any reason, for a period long enough for the previously partially placed concrete to take its initial set, the Engineer may declare such a joint as a Cold Joint and the Contractor shall immediately remove the previously partially placed concrete from the Forms.

2. However, where feasible, the previously partially placed concrete may remain to be suitably and carefully hacked and its hacked end brought into low shear tension zone as far as possible, and given other key depressions after bringing it nearly perpendicular to the principal lines of tensile stress for example brought to vertical or nearly vertical in a beam with principal bending reinforcement horizontal, and thereafter same treatment shall be given to it as to a Construction Joint, and only then the concreting resumed (making sure all reinforcements are as per the approved Drawings and the Shuttering has been brought to line and plumb tightly).

G. CURING AND PROTECTION OF YOUNG CONCRETE:

1. All structural concrete shall be kept for a period of time required to obtain the specified strength, but for not less than 28 consecutive days (at night) beginning immediately after initial setting of concrete (which is when it starts to surface set).

2. Curing (Membrane-curing or Water-curing) of laid concrete shall be carried out as generally explained below:

A. Membrane-Curing the Concrete:

1. Except for at Construction Joints and surfaces sealed by Forms, liquid membrane curing compound can be used for curing the concrete as follows:

2. On bridge deck top surface and other exposed surfaces, liquid membrane curing compound shall be applied soon after initial setting and as the Surface Slab has disappeared and the concrete is still slightly damp (not wet).

3. On shuttered i.e. formed vertical surfaces, Forms shall be stripped as soon as practicable (generally after 24 hours of casting) and liquid membrane curing compound applied immediately except in the areas that require rubbing or finishing during the curing period.

4. These areas shall be kept water-tight until their finishing is completed, where after the liquid curing membrane shall be uniformly applied on them also when their surface is damp.

5. White-pigmented liquid membrane curing compound shall be used for all surfaces where the structure temperature during curing period is likely to reach about 35°C or more.

6. For bridge decks which are to receive an asphaltic overlay, residual curing membrane (after curing) shall be removed prior to the overlaying.

7. Removal methods and results should be approved by the Engineer.

8. The membrane curing compound used shall be of longer lasting duration and in accordance with the requirements specified for curing membrane material, AASHTO M 148 or the equivalent IS Specification.

9. The curing membrane shall be applied in two applications one immediately following the other.

10. The rate of each application of curing compound shall be as prescribed by the manufacturer, with a spreading rate per application of at least one liter of liquid per square meter of concrete surface.

11. If the concrete has dried up or has become dry, it shall be thoroughly wetted with water and the curing compound applied just as the surface film of water disappears and the surface is damp.

12. During curing operations any unsprayed surfaces shall be kept cured with watered Hessian cloth, and sprayed with the curing compound when Surface is damp only.

13. Any curing membrane material on Construction Joints and/or on reinforcing steel shall be completely removed before the following concrete pour.

14. Hand operated spraying equipment shall be capable of applying consistent and uniform pressure to provide uniform and even distribution of the curing membrane at the rates required.

15. The curing compound shall be kept thoroughly mixed at all times during usage / application.

16. No traffic of any kind shall be permitted on the curing membrane until the curing period is completed, design permitted.

H. Water-Curing the Concrete:

1. All concrete surfaces, unless still covered by unbleached Forms (which shall be kept from heating-up under ambient temperature) or submerged, shall be water-cured using liquid membrane curing.

2. Water-cured shall begin just after initial setting of concrete (which generally occurs by about 90 minutes of placement of wet-structure concrete) and for about 120 to 180 minutes of placement of admixtures concrete and just after the surface water sheet has disappeared.

3. Concrete water-cured shall be covered with wet sand, cotton mats, or double-thickness burlap (Jute/Hemp) sheets.

4. This "moist" material shall be placed tightly around and behind any projecting reinforcing steel in order to completely cover the fresh concrete surface.

5. The "moist" material shall be completely saturated with water and kept continuously saturated throughout the curing period.

6. After the initial saturation, unless water is kept running, all surfaces shall be covered with thick polythene sheeting or other approved impervious material in order to protect/prevent drying-up of concrete surface curing cure continuously.

7. The sheeting shall be weighed down or secured well to prevent moisture loss but the surfaces of the concrete shall be readily available for inspection of the Engineer (or his Representative).

8. The sheeting material shall be in good repair.

9. Sheetings that contains holes or is otherwise damaged shall be repaired or replaced immediately.

10. The Contractor shall be responsible for thoroughly inspecting and monitoring the concrete surfaces throughout the curing period to prevent condensation and curing.

11. Additional water shall be provided any areas where saturation is reduced.

12. Inspection of curing by the Contractor shall be conducted at least TEN times per day and night for the duration of the curing period - and even more often if ordered so by the Engineer.

13. The Engineer shall be advised if the curing inspection schedule and he (or his Representative) may accompany the workers to verify the acceptability of curing.

K. "COLD-WEATHER" CURING:

1. When concrete is placed and its air temperature is expected to drop below 5°C during the curing period, the Contractor shall provide suitable measures such as straw, additional burlap or other suitable insulating materials and/or housing and artificial hot-air-curing to maintain the concrete temperature between 10°C and 32°C as measured on the surface of the concrete.

2. The surface of the concrete shall be kept moist and warm by the use of an approved warm moisture barrier such as Styrofoam and Butyl Rubber.

3. The moisture barrier should be maintained in intimate surface contact with the concrete during the entire curing period.

4. After the completion of the curing during the entire required curing period, the Contractor shall stop the curing and remove the protection in such a manner that rapid curing of the concrete will be prevented.

5. When concrete is placed in "barbarians" and subsequently flooded with ground water, the above curing methods may be waived, provided the surface of the water is not permitted to freeze.

L. "CONCRETING" IN "ADVERSE WEATHER" CONDITIONS:

1. "Concreting" in "Cold" Weather:

A. Concrete that freezes soon after placing, gains rather low strength and some permanent damage is caused. Therefore, such concrete shall be removed and replaced immediately.

B. Planning for Protection of fresh concrete during placement, and until it has attained the minimum properties required for the environment and the loading to which it will be subjected, shall be done well in advance of concreting and approved by the Engineer.

C. Appropriate equipment shall be made available in time for heating the concrete materials, for constructing enclosures and for maintaining favorable temperatures even after the concrete is placed.

D. Concrete shall never be placed in cold forms and cold steel.

E. When the temperature of these items is below 5°C, the Contractor shall use means to raise their temperatures to above 10°C.

F. When faced with prolonged cold temperatures, aggregates, or mixing water, or both, shall be heated to above 25°C to 32°C.

G. At temperatures at least 10°C above freezing, it is seldom necessary to heat the Aggregates.

H. At temperatures below or at freezing, often only the Fine Aggregate is heated to produce concrete of the required temperature, provided the Coarse Aggregate is free of frozen lumps and the Temperature of Water for the Mix is at least 10°C.

I. If average temperatures are above freezing, the desired concrete temperature usually can be obtained by heating only the mixing water.

CONTINUE

GOVERNMENT OF NEPAL
MINISTRY OF PUBLIC INFRASTRUCTURE AND TRANSPORT
DEPARTMENT OF HIGHWAYS
BRIDGE BRANCH



STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES

Road Concrete Width: 6.0m
with 2 Footpaths each 1.25m wide

Overall Deck Width: 6.50 m

Effective Simply Supported Span
(Centre to Centre of Bearings): 21.0 m
Reinforced Concrete Deck

Sp. No. 10 of 3-Webbed RC-Slab Deck 25.0 m-S-S Span

Drawn by: [Signature]
Checked by: [Signature]
Reviewed by: [Signature]
Date: 12 June 2021

Approved by: [Signature]
Date: 12 June 2021

- i). Appreciable fluctuation in the mixing water temperature from batch to batch shall not be allowed.

II. Concreting in "Hot" Weather:

- a). No concrete shall be placed when the ambient air temperature at job site in shade is expected to exceed 32°C during placement operations.

- b). When the temperature of the concrete mixture is expected to exceed about 25°C, a retarding admixture shall be included in the approved mix design since setting time tends to reduce at higher temperatures.

- c). The temperature of the concrete mixture immediately before placement shall not exceed 32°C.

- d). When the ambient air temperature is above 32°C, all Forms, reinforcing steel, and other contact surfaces shall be cooled to below 32°C until concrete is placed.

- e). When such high ambient temperature conditions exist, the most appropriate solution is to resort to erecting rapid-churning time concealing.

- f). However, if the above stated precautions are taken to help lower the temperature of concrete surfaces and the concrete mix ingredients are also cooled (explained above), concreting can be carried out even during dry hot days provided the ambient air temperature in shade does not exceed 40°C.

- g). Mists, clouds, fogs, hoppers, pump lines, and other production and placement equipment can be shaded.

- h). Painted walls, covered with (wet) burlap, or otherwise coated to reduce the effect of the sun's heat.

- i). Forms and reinforcing steel can be sprinkled with cold water and covered with wet burlap until concrete is poured.

- j). Sprinkling the area with water spray, carefully coats the contact surfaces and surrounding air and thereby increases its relative humidity.

- k). This not only reduces the temperature risk of the concrete but also minimizes evaporation of water from the concrete during placement and after casting.

- l). For state on ground, it is a good practice to compact the sub-grade prior the pouring of concrete.

- m). There should be no standing water or puddles on the sub-grade or inside the Forms when the concrete is placed.

- n). The mix water may be cooled by using shaded or crushed ice but only as much ice should be used as will be needed immediately before the water is added to the mix.

- o). All water used for making and for cooling or sprinkling, and curing, must meet the same quality requirements as those for water used for Mixing of Concrete.

- p). Of particular concern are the polluting substances and chlorides (salts) in the mix, which can adversely affect the cement and concrete the reinforcing steel, respectively. These must be kept below their specified limits.

- q). Aggregates should be cooled by shading and sprinkling water (fog spray).

- r). Transporting and placing concrete shall be done as quickly as practical during hot weather.

- s). Delays contribute to loss of slump, a damaging increase in concrete temperature and loss of workability.

- t). Enough workmen and equipment should always be available to handle and place concrete immediately upon delivery.

- u). Prolonged mixing even at slightest speed of the Drum, shall be avoided since it might heat up the mix and reduce workability.

- v). If delays occur, the heat generated by continued mixing/transporting can be minimized by stopping the mixer and then agitating immediately, but the delays shall be kept short.

- w). In hot concrete, hardness may rapidly in hot weather, extra care in placing techniques is required to avoid Cold Cracks.

- x). For placement of Concrete in Walls, Shafts, Columns, etc. shallower layers may be required to ensure proper consolidation and monitor cure with each successive lift, effective disposal of heat of hydration and to prevent segregation of the mix.

- y). Temporary sunshades and windbreakers help to minimize adverse effects of hot weather, winds, and surface evaporation.

CAUTION AGAINST "PLASTIC SHRINKAGE" CRACKING OF Concrete AND USING EXCESSIVE DOSAGES OF ADMITIVES like "RETARDER" and "SUPER - PLASTICIZER"

- a). Plastic Shrinkage cracks develop prior to initial setting of concrete and can appear more prominently in slabs, i.e. the rate of surface evaporation from the freshly laid concrete is faster than the rate of water bleed through it. The concrete surface tends to dry up, hence minor, curling cracks in plastic concrete due to tension from the shrinking under such condition. These cracks spread downwards from the surface and their propagation is directly proportional to initial setting of concrete.

- b). The longer the initial setting time, deeper will these cracks penetrate. Should they travel down to a significant depth of slab, then the slab can become a bunch of isolated concrete blocks separated by these cracks, and hence not be structurally monolithic with the rest of the Deck-slab. Such cracks penetrate into cracks, it is highly probable, generally is not recoverable by Epoxies (fills) of these cracks. The result may be a major Damage, requiring major rehabilitation.

- c). Hence minimum doses of Retarders and Super-Plasticizers shall be used so as to keep the initial setting time just the required minimum to allow the required workability of concrete.

- v). These cracks can be of random pattern (alligator-skin pattern) and/or may be somewhat parallel to each other and nearly perpendicular to the direction of wind that prevailed at the time of casting. Hence the field staff must look for these cracks before the concrete has initially set and, should these cracks occur, the plastic concrete, should be quickly lightly re-browled, on its surface (not re-browled to close these cracks in time).

- w). Concrete slabs which are correctly re-browled should not exhibit Plastic Shrinkage cracks because the action of bleeding and the field staff must look for these cracks before the concrete has initially set and, should these cracks occur, the plastic concrete, should be quickly lightly re-browled, on its surface (not re-browled to close these cracks in time).

- x). Although the Plastic Shrinkage cracks can be wide at their start (even up to 2 mm), the wide rapidly narrows down to deep. Nevertheless, in severe cases they may pass through the full depth of a slab, in contrast with most types of Plastic Settlement cracks. If not noticed in the soft or not-easily-accessible-slab-softs, waiting at the top of the slab may show them in case of full depth penetration. Taking cores can reveal them precisely.

- y). Plastic Shrinkage cracks rarely reach the free ends of the slab (i.e. the edges of a slab) because these edges are free to move under plastic shrinkage. This is a very important early differentiating them from long-drawn drying shrinkage cracks. If the time of formation is unknown, however, Plastic Shrinkage cracks will form up to the ends of a slab which has been cast against a previous pour, especially if there is continuity of steel, because the slabs are resistant.

- z). The factors that determine rate of surface evaporation are: the temperature of the concrete, the temperature, relative humidity, and wind velocity of the air adjacent to the concrete. The evaporation increases as the humidity decreases, as the wind velocity increases, as the air temperature decreases, and as the concrete temperature increases. Of particular interest is the fact that rapid evaporation is at least as bad in cold weather as in hot weather. Even when the relative humidity is 100 per cent in cold weather, there will be a large amount of evaporation if the concrete is warm (all the factors listed above, only the concrete temperature is usually controllable. There is a definite advantage to cast the concrete, if it shall be placed as cold as possible, in warm weather, and should not be overheated in cold weather. If the concrete temperature is reduced to about 20°C to 15°C, much of the evaporation can be eliminated.

- aa). In hot weather, sometimes concreting during 4 p.m. on the previous day up to 12 noon on the next day may be resorted to by preventing formation of Plastic cracks by obtaining better quality concrete. But this will be effective only if it gives significantly lower concrete temperatures and lower wind velocity. The reduction of air temperature (but not that of concrete temperature with the increase in relative humidity) will not significantly reduce the Plastic Shrinkage cracking.

- ab). If it is not possible to eliminate the risk of Plastic Shrinkage cracks even by improved early curing, then reduction to the concrete mix must be considered. First, check that the concrete is not an admixture with high moisture effects. If it does, try to change it or replace it with one that does not retard so much (rather than counter it by adding a compensating admixture). Second, consider the use of air entrainment. Air-entrained concrete exhibits less Plastic Shrinkage cracks than plain concrete. In fact, this might seem logical because as air entrainment is increased the rate of bleeding is stopped. This increases the risk of Plastic Shrinkage cracks occurring at a given rate of evaporation. However, most commercially available air-entraining agents are "segregants" and therefore reduce the surface tension caused by drying, and consequently reduce the shrinkage cracking.

- ac). The prevention and timely repair of Plastic Shrinkage cracks in slabs is particularly critical. This is because the cracks are wide at the top and can rapidly take in pollutants which may cause subsequent spalling and prevent the subsequent satisfactory application of sealing materials. Clearly such cracks in slabs are not easy to be "self-healing" at the top and are likely to spread and enlarge if pollutants.

H. CAUTION AGAINST POSSIBLE DAMAGE DUE TO "PLASTIC SETTLEMENT" CRACKING OF CONCRETE

- a). Plastic Settlement cracks occur in non-early-set concrete when there is a relatively high amount of bleeding through it and some form of obstruction to the downward sedimentation of its solids (i.e. the reinforcement bars). These obstructions break the back of the setting concrete over them as its solids fall downwards around them, forming formation of hollow under their belly. Thus cracks show directly over formwork-beams and over reinforcement near the top of the plastic concrete, reflecting their pattern. Such cracks can also appear in narrow columns and walls where bleed sedimentation is prevented by the resulting rigidity of the concrete due to downward passage for sedimentation and there may be further aggravation by the presence of horizontal bars.

- b). Plastic Settlement cracks can be prevented by reducing the bleeding and hence the sedimentation, and by reducing the obstructions to sedimentation.

- c). Admixtures such as plasticizers, reduce water demand and thus are the most effective way to reduce bleeding, sedimentation and hence the plastic settlement cracks. These can also be eliminated by light re-browled (not re-browled) of the not-yet-initially-set concrete if they have formed, thus also filling back the under belly hollows.

- d). This light re-browled shall not be applied too soon otherwise a second phase of bleeding can still cause Plastic Settlement cracks. The correct time can easily be determined by simple site tests: it will be the last time that a vibrating poker can be inserted into the concrete and removed without leaving a significant trace. Re-browled is often the only way to eliminate plastic settlement cracks, particularly in deep sections. Browling the surface can actually aggravate these cracks as the pressure may only cause further settlement of solids.

I. BEWARE OF CRACKS DUE TO "PLASTIC SHRINKAGE" AND "PLASTIC SETTLEMENT" IN CONCRETE WHILE IT IS STILL PLASTIC AND HAS NOT YET ATTAINED "INITIAL SET"

- a). Plastic cracks by their very nature pass through the cement matrix and guard aggregate particles; therefore they are very rugged and capable of transferring stress, providing there is sufficient reinforcement to maintain aggregate integrity. Consequently full structural repairs (sawra epoxy formations) may not be necessary, though "preparable" BUT only if the crack penetration is minor BECAUSE otherwise if deep penetration damage is done, EPOXYING WILL NOT restore full monolithic (in which case the Deck slab may have to be demolished, requiring major and very costly rehabilitation exercises). HENCE BEWARE OF PLASTIC CRACKING.

- b). If cracks follow the pattern of the top reinforcement it may be difficult at first to determine whether they are due to Plastic Shrinkage or Plastic Settlement. It can be shown that the cracks "pass through" the steel and follow the pattern of the steel, then they are almost certainly Plastic Shrinkage cracks that have been created by the steel!

- c). Plastic cracks often form in the top face of sections e.g., Plastic Shrinkage cracks in slabs, and/or Plastic Settlement cracks on top of deep beams and walls. They are the same because they are both caused by the same factors. They are the same because they may not be able to form at the same time. They are the same because they may not be able to form at the same time. They are the same because they may not be able to form at the same time.

- d). Plastic Settlement cracks occur under the slab (i.e. the underside of the slab). Reduced bond strengths due to under belly voids thus formed under steel bars are dangerous.

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- ad). Plastic Settlement cracks occur under the slab (i.e. the underside of the slab). Reduced bond strengths due to under belly voids thus formed under steel bars are dangerous.

- ae). Plastic Settlement cracks occur under the slab (i.e. the underside of the slab). Reduced bond strengths due to under belly voids thus formed under steel bars are dangerous.

- af). Plastic Settlement cracks occur under the slab (i.e. the underside of the slab). Reduced bond strengths due to under belly voids thus formed under steel bars are dangerous.

- ag). Plastic Settlement cracks occur under the slab (i.e. the underside of the slab). Reduced bond strengths due to under belly voids thus formed under steel bars are dangerous.

- ah). All Bearings shall be placed in truly horizontal plane only and to true line and direction (unless shown differently, as generally indicated in the attached relevant Drawing).

- ai). In case of Bearings, it is to be noted that the design of Bearings from Vertical to POT Bearings (POT Fixed and POT-PIT Fixed), then the magnitudes of Newport loads, Horizontal forces and movements, etc. tabulated in the Dwg. No. 6/7 of 3-Wheeled RC-Slab Decks 25.0 m x 55.0 m shall all change and the same will then have to be reworked out and the design of POT Bearings done accordingly. The Structures and Foundations shall then be designed according to the contract reworked out Loads, Forces and Movements, etc.

- aj). In case of Bearings, it is to be noted that the design of Bearings from Vertical to POT Bearings (POT Fixed and POT-PIT Fixed), then the magnitudes of Newport loads, Horizontal forces and movements, etc. tabulated in the Dwg. No. 6/7 of 3-Wheeled RC-Slab Decks 25.0 m x 55.0 m shall all change and the same will then have to be reworked out and the design of POT Bearings done accordingly. The Structures and Foundations shall then be designed according to the contract reworked out Loads, Forces and Movements, etc.

- ak). In case of Bearings, it is to be noted that the design of Bearings from Vertical to POT Bearings (POT Fixed and POT-PIT Fixed), then the magnitudes of Newport loads, Horizontal forces and movements, etc. tabulated in the Dwg. No. 6/7 of 3-Wheeled RC-Slab Decks 25.0 m x 55.0 m shall all change and the same will then have to be reworked out and the design of POT Bearings done accordingly. The Structures and Foundations shall then be designed according to the contract reworked out Loads, Forces and Movements, etc.

17. EXPANSION-CONTRACTION JOINTS

- a). These Movement Joints shall be provided in the deck as Specified and shown in attached relevant Drawing. These shall be of Approved Quality and shall be fitted under the expert supervision of the Manufacturer at the appropriate ambient temperature and design.

- b). An other type of expansion joint like compression seal, slab seal etc. that satisfies the requirement as shown in relevant drawing can also be used under the supervision of concerned Engineer.

- c). WEARING COURSE: Asphaltic concrete / Premix wearing COURSE, 75mm thick at roadway crown, gradually increasing to 50mm at the road knots, shall be provided over the Deck Slab.

- d). EARTHQUAKE EFFECTS: The Horizontal Seismic coefficient assumed is 0.18 (i.e. 0.180) accompanied by a Vertical Seismic coefficient of 0.1 or 0.120.

- e). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- f). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- g). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- h). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- i). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- j). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- k). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- l). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- m). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- n). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- o). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- p). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- q). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- r). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- s). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- t). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- u). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- v). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- w). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- x). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- y). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- z). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- aa). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- ab). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

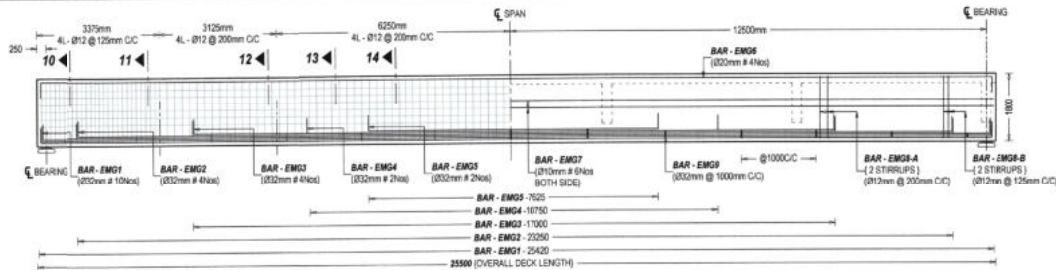
- ac). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- ad). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- ae). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

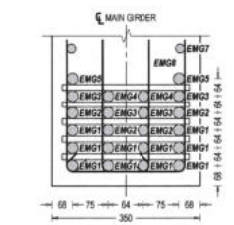
- af). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.

- ag). DESIGN CONSULTANT: Research for National Development center (P) Ltd. Lalpur, Hapur.



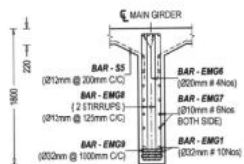
REINFORCEMENT DETAILS OF EXTERNAL MAIN GIRDER - LONGITUDINAL HALF SECTIONAL VIEW

SCALE - 1 : 10 @ A3 PAPER



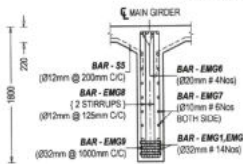
EXTERNAL MAIN GIRDER BAR ARRANGEMENT DETAIL (DETAIL AT C)

SCALE - 1 : 10 @ A3 PAPER



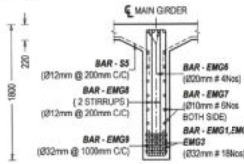
SECTIONAL DETAIL (SEC 10-10)

SCALE - 1 : 50 @ A3 PAPER



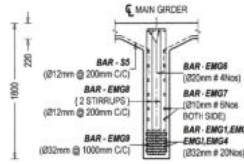
SECTIONAL DETAIL (SEC 11-11)

SCALE - 1 : 50 @ A3 PAPER



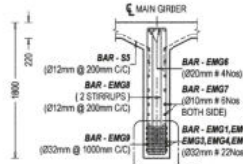
SECTIONAL DETAIL (SEC 12-12)

SCALE - 1 : 50 @ A3 PAPER



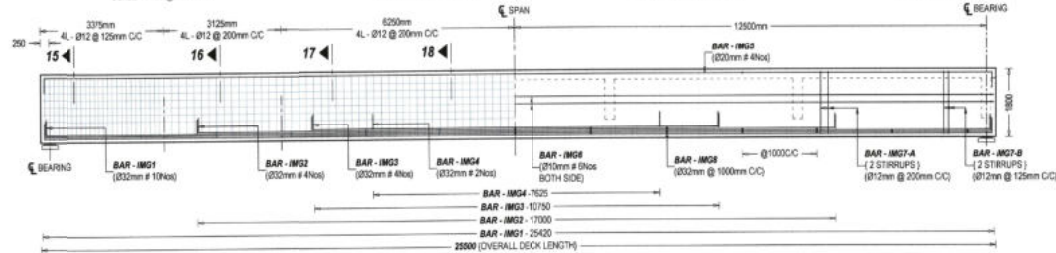
SECTIONAL DETAIL (SEC 13-13)

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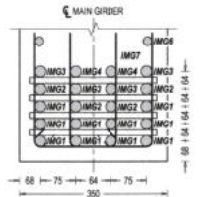
SECTIONAL DETAIL (SEC 14-14)

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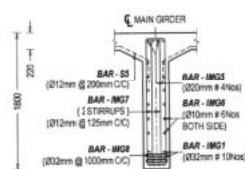
REINFORCEMENT DETAILS OF INTERIOR MAIN GIRDER - LONGITUDINAL HALF SECTIONAL VIEW

SCALE - 1 : 100 @ A3 PAPER



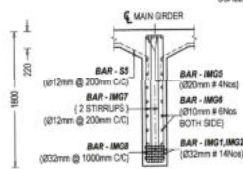
INTERIOR MAIN GIRDER BAR ARRANGEMENT DETAIL (DETAIL AT D)

SCALE - 1 : 10 @ A3 PAPER



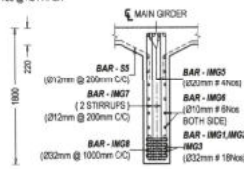
SECTIONAL DETAIL (SEC 15-15)

SCALE - 1 : 50 @ A3 PAPER



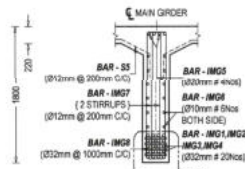
SECTIONAL DETAIL (SEC 16-16)

SCALE - 1 : 50 @ A3 PAPER



SECTIONAL DETAIL (SEC 17-17)

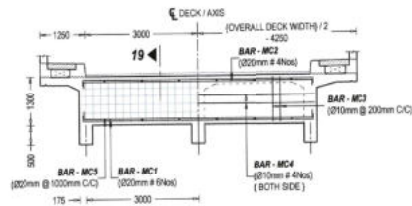
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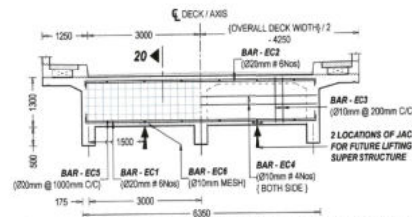
SECTIONAL DETAIL (SEC 18-18)

SCALE - 1 : 50 @ A3 PAPER

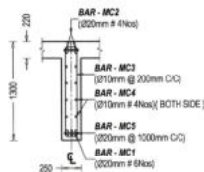
GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BRANCH		
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES		
Road Carriageway Width: 6.0m with 2 Footpaths each 1.25m wide	Overall Deck Width: 6.0m	
Effective Span Supported Span (center to center of Bents): 21.0m Reinforced Concrete Deck and 10% of Footrest Loading	LIVE LOAD: IRC 1 Lane of 75k or 1 of 2 Lanes of Class A, whichever governs, and Footrest Loading	
Dwg. No.: 57 of 5-Webbed RC-Slab-Deck 25.0 m-S5 Span		
REINFORCEMENT DETAILS OF LONGITUDINAL GIRDER		
Reviewed by: Praduman Jorale (Engineer, DoR)	Forwarded by: Jyotiendra Mishra (SCE, DoR)	Date: June, 2021
Recommended by: Deepak Ghosh (DOG, DoR)	Approved by: Jyotiendra Mishra (SCE, DoR)	Approved by: Jyotiendra Mishra (SCE, DoR)



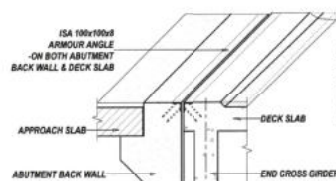
REINFORCEMENT DETAILS OF MID CROSS GIRDER - LONGITUDINAL HALF SECTIONAL VIEW
SCALE - 1:100 @ A3 PAPER



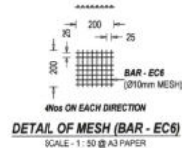
REINFORCEMENT DETAILS OF END CROSS GIRDER - LONGITUDINAL HALF SECTIONAL VIEW
SCALE - 1:100 @ A3 PAPER



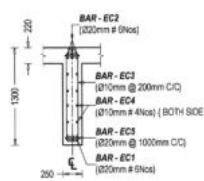
SECTIONAL DETAIL (SEC 19 - 19)
SCALE - 1:50 @ A3 PAPER



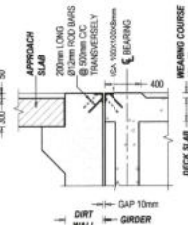
ISOMETRIC DETAIL VIEW OF EXPANSION JOINTS DETAILS AT ABUTMENT
SCALE - NON



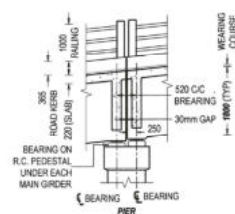
DETAIL OF MESH (BAR - EC6)
SCALE - 1:50 @ A3 PAPER



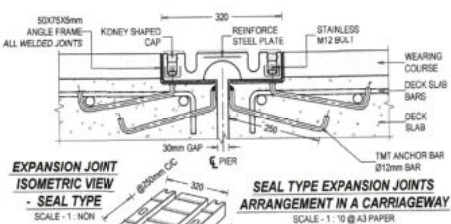
SECTIONAL DETAIL (SEC 20 - 20)
SCALE - 1:50 @ A3 PAPER



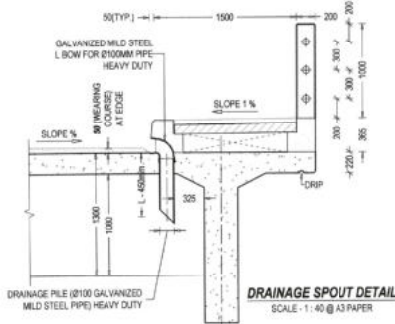
EXPANSION JOINTS DETAILS AT ABUTMENT
SCALE - 1:40 @ A3 PAPER



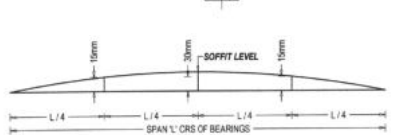
INSTALLATION OF BEARINGS WHEN SUPERSTRUCTURE IS AT GRADE
SCALE - 1:100 @ A3 PAPER



EXPANSION JOINT ISOMETRIC VIEW - SEAL TYPE
SCALE - 1:10 @ A3 PAPER



DRAINAGE SPOUT DETAIL
SCALE - 1:40 @ A3 PAPER



LONGITUDINAL CAMBER PROFILE TO BE GIVEN TO SOFFIT OF DECK
SCALE - NON

Load Condition	Data for Substructure and Foundation Design			Remarks
	Right Exterior Girder	Inner Girder 1	Left Exterior Girder	
Dead Load (Slab and Girder)	388.71	432.73	388.71	
SIDL, Wearing Course	28.13	56.25	28.13	
SIDL, Railing and Utilities	109.78	Negligible	109.78	
Pedestrian Load	51.78	Negligible	51.78	
2 Lane of IRC Class A	250.72	257.15	253.58	Excluding I.F.
IRC Class 70 R (Tracked)	248.11	212.01	174.91	Excluding I.F.
IRC Class 70 R (Wheel)	318.88	265.02	211.36	Excluding I.F.

DATA FOR BEARINGS		
Load Condition	Items	On each Abutment Bearing
Under Maximum Live Load	V	952 kN
	H ₁	137 +45 kN
	H ₂	107 kN
	B	0.00332 Radian
	A	10 kN

- NOTES:**
- "V" = Vertical Load
 - "H₁" = Longitudinal Horizontal Force
 - "H₂" = Transverse Horizontal Force
 - "B" = Rotation About Bridge Transverse Axis
 - "A" = Longitudinal Movement for Design Purpose
 - "S" = Shear Rating of Bearing

GOVERNMENT OF NEPAL
MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT
DEPARTMENT OF ROADS
BRIDGE BRANCH

STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES

Road Carriageway Width: 6.5m with 2 Footpaths each 1.25m wide

Overall Deck Width: 9.50m

Effective Simply Supported Span (center to center of bearings): 20.0m

Reinforced Concrete Deck with 1.25m wide Footpath

Dr. No.: 67 of 3-Webbed RC-Slab-Deck 23.0 m-S5 Span

REINFORCEMENT DETAILS OF CROSS GIRDER & MISCELLANEOUS DETAILS

Reviewed by: Pradip Kumar (Engineer, DoR)	Forwarded by: Jyotiendra Mishra (SCE, DoR)	Date: June 2021
Recommended by: Chandra Shekhar (DO, DoR)	Approved by: Ajay Kumar Thapa (DO, DoR)	Remarks: 00

BAR BENDING SCHEDULE OF EXTERIOR MAIN GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	EMG 1		32	26220	10	262.20	1655.27
2	EMG 2		32	24250	4	96.20	607.21
3	EMG3		32	17800	4	71.20	446.49
4	EMG 4		32	11550	2	23.10	145.83
5	EMG 5		32	8425	2	16.85	106.37
6	EMG 6		20	26220	4	104.88	256.53
7	EMG 7		10	25420	12	305.04	198.21
8	EMG 8		12	7880	149	1174.12	1042.52
9	EMG 9		32	245	128	31.36	197.96
Total Weight (KG)							4881.71

BAR BENDING SCHEDULE OF INTERIOR MAIN GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	IMG 1		32	26220	10	262.20	1655.27
2	IMG 2		32	17800	4	71.20	446.49
3	IMG3		32	11550	4	46.20	291.96
4	IMG 4		32	8425	2	16.85	106.37
5	IMG 5		20	26220	4	104.88	256.53
6	IMG 6		10	25420	12	305.04	198.21
7	IMG 7		12	7880	149	1174.12	1042.52
8	IMG 8		32	245	102	24.90	157.76
Total Weight (KG)							4150.01

BAR BENDING SCHEDULE OF DECK SLAB (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	S1		12	8620	256	2236.72	1559.57
2	S2		12	8620	256	2236.72	1559.57
3	S3		12	25620	58	1485.96	1219.53
4	S4		12	25620	58	1485.96	1219.53
5	S5		12	1700	387	687.50	584.22
Total Weight (KG)							7142.41

BAR BENDING SCHEDULE OF MID CROSS GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MC1		20	6570	6	39.42	97.21
2	MC2		20	6570	4	26.28	64.81
3	MC3		10	2860	32	91.20	56.27
4	MC4		10	6270	6	50.16	30.95
5	MC5		20	220	12	2.64	1.63
Total Weight (KG)							200.86

BAR BENDING SCHEDULE OF END CROSS GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	EC1		20	6570	6	39.42	97.21
2	EC2		20	6570	6	39.42	97.21
3	EC3		10	2860	32	91.20	56.27
4	EC4		10	6270	6	50.16	30.95
5	EC5		20	220	12	2.64	1.63
6	EC6		10	1600	2	3.20	1.97
Total Weight (KG)							290.12

BAR BENDING SCHEDULE OF PARAPET POST BASE (1 SIDE)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS1		10	1470	120	248.40	154.19
2	MS2		10	25420	6	152.52	94.10
BAR BENDING SCHEDULE OF RAILING POST (1 SIDE = 14Nos)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
3	MG3		16	2196	56	122.92	196.07
4	MG4		8	560	98	54.88	21.68
Total Weight (KG)							465.04

BAR BENDING SCHEDULE OF ROAD KERB (1 SIDE)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS1		10	1650	170	260.50	173.07
2	MS2		10	25420	6	152.52	94.10
Total Weight (KG)							267.17

BAR BENDING SCHEDULE OF FOOTPATH PRE CAST LAB (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS7		8	710	9	6.39	2.52
2	MS8		8	920	7	6.44	2.54
3	MS9		10	710	9	6.39	3.94
4	MS10		10	920	7	6.44	3.97
Total Weight (KG)							12.98

GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BRANCH		
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES		
Sheet Containing: Width: 4.0m with 2 Footpaths each 1.5m wide	Overall Deck Width: 6.50 m	
Effective Simply Supported Span (center to center of Bearings): 20.0 m	LIVE LOAD: IRC 1 Lane of 75K or 1 or 2 Lanes of Class A, whichever governs, and Footpath Loading	
Dwg. No.: 717 of 3-Webbed RC-Slab-Deck 25.0 m-SS Span		
BAR BENDING SCHEDULE		
Reviewed by: Pradip Kumar (Engineer, DoR)	Forwaded by: Jibendra Mishra (S.O.E, DoR)	Date: June 2021
Recommendation by: Dipak Shrestha (DOO, DoR)	Approved by: Ajay Jung Thapa (DO, DoR)	Revised by: