

Final Copy



GOVERNMENT OF NEPAL
MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT
DEPARTMENT OF ROADS
BRIDGE BRANCH

STANDARD SUPERSTRUCTURE DRAWINGS FOR ROAD BRIDGES

20.0m Simply Supported Span, Cast - in - situ,

Reinforced Concrete Slab - Deck

SKEW ANGLE : 0° to 15°

(CARRIAGE WIDTH - 6.0m WITH BOTH SIDE FOOTPATH - 1.25m = TOTAL WIDTH - 8.50m)

REFERENCE NOTES:

- All dimensions are in millimeters unless stated otherwise.
- No dimension shall be scaled from the Drawings; only written dimensions shall be followed.
- Any doubtful Dimensions/Descriptions shall be brought to the attention of the Engineer-in-charge for any clarifications if any before execution of work.
- Number of reinforcement bars shall not be counted from the Drawings. Only given spacing and/or specified numbers of bars, shall be provided.
- All rebar sizes and spacing shall be in accordance with these NOTES and those in the stated Drawings and shall be generally in accord with the applicable Specifications and relevant Standards/Codes of Practice specified therein and Sound Engineering Practice, in that order.
- This Bridge Superstructure is designed for One Lane of IRC Class 70R Loading, Two Lanes of IRC Class A Loading and One Lane of IRC Class A Loading, whichever governs. In addition to a Footpath Live Load corresponding to 500 kg/m. 2% of Footpath area as per Clause 296.3 of IRC - 6 (2017). However, the present Footpath slab has also been designed to a wheel Load of 4 Tones (distributed over a contact area of 300 mm dia) as per clause 296.4 of IRC - 6 (2017), allowing 25% increase in stresses due to flexure.
- The Contractor shall be responsible for constructing and maintaining all parts of the structure in safe, acceptable and serviceable condition, ensuring no part under construction is unduly stressed and unsafe.
- CONSTRUCTION SEQUENCE:** Extra Deck (i.e. the Superstructure comprising the cast in situ Reinforced Concrete four wheelbed slab) shall preferably be completed in one operation in one day for one span. If this is not possible, then the four wheelbeds shall be cast one after the other (each up to about 150 m below the top) **not** on 0.08 day. If possible otherwise on to successive days, one after the other, along with the Cross Girders, and then the main slab cast on the next day. This **entire Deck must be cast in situ on staging in span in no more than three successive Days.**

- CEMENT:**
 - A high strength Ordinary Portland Cement 53 Grade, conforming to IS: 12269 or 43 Grade conforming to IS: 8112, capable of achieving the required design concrete Strength and Durability, shall be used.
 - Cement shall be obtained from approved Manufacturers only.
 - Cement content in the Concrete Mix for Reinforced Concrete shall not be less than 300 kg/m³ and not more than 450 kg/m³.

- COARSE AND FINE AGGREGATE:**
 - Maximum size of Coarse Aggregate used shall be 20mm. Fineness Modulus of Sand (Fine Aggregate) shall not be less than 2.3. Both these Aggregates shall be of Approved Quality, from Approved Sources, and of Approved Grades, etc. conforming to IS: 303 (1970). In zones of congestion in the structural sections, if absolutely necessary, 12 mm. down sized Coarse Aggregates may be used (but the Mix shall then be re-designed to suit).
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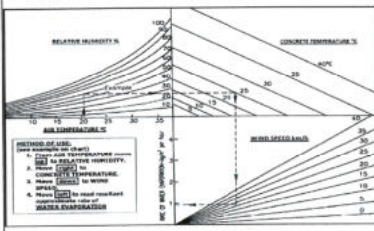
- ADDITIONS:** To suitably improve workability and increase initial setting time of concrete and cement grout, Additives conforming to IS: 9103, and ASTM C-494 Type F water-reducing, high range admixtures, shall be permitted in appropriate dosages, subject to their satisfactory proof use.

- REINFORCEMENT:**
 - All reinforcing steel bars shall be high Yield Strength Deformed type and Mechanically Treated, having specified minimum 0.2 per cent proof stress of 500 MPa conforming to IS: 1786.
 - Minimum lap-length of reinforcement bars shall be 65d where d is the dia. of the member bar to be lapped (unless otherwise specified).
 - Not more than 50 percent of reinforcement crossing a section shall be lapped at that location.
 - All laps in reinforcement shall be properly staggered and minimum distance between the laps shall be 1.3 times its lap length.
 - Ends of reinforcement bars shall be as per IS: 2502.

- WATER:** Water for concrete and for its curing shall be of potable quality and presence of any salts, sugars and relevant life threatening, sulphates, algae, etc., shall be well within their limits specified in the relevant Specifications.

- CONCRETE AND CURING:**
 - WATER-CEMENT RATIO:** by weight, shall not exceed 0.45 for Reinforced concrete.
 - MINIMUM CLEAR CONCRETE COVER:** to reinforcement bars shall be 40mm.
 - CONTROL OF SURFACE EVAPORATION**

SURFACE EVAPORATION FROM PLASTIC CONCRETE



Use the graphical Figure below to estimate and control the loss of water through surface evaporation in the hot concrete. Use no. 0 more of the following actions that be taken to reduce the surface evaporation rate to no more than one kilogram of water per square meter of surface area per hour:

- Construct Windbreakers to effectively reduce the wind velocity (to suit) in the area of concrete placement. The construction of windbreakers or enclosures should not proceed without approval of the Engineer with respect to their structural design relative to safety, stability, adverse loads, and vibrations in the live work.
- Install stationary Fog Sprayers upward of the concreting operation to effectively increase the relative humidity in the area of concrete placement.
- When necessary, effectively reduce the temperature of concrete (to suit) by cooling one or more of its components as well as lightly spray wet the slabs and the tied reinforcement, i.e., if added to the mix-water, shall be completely melted prior to using that water.

- GRADES OF CONCRETE**
This structural concrete involved in this Bridge Deck shall be suitably designed as High Strength Concrete M16s having 28 days minimum works Cube Crushing Strength in Compression on 150 mm Standard Cubes as follows:

• For the cast in situ (old) Reinforced Concrete & Reinforced Slab Superstructure (i.e. for its Stairs/Girders, Slab and Cross-girders)	35 MPa (i.e. M-30 Grade Concrete)
• For the Reinforced Concrete in - - Precast Footpath Slabs, - Precast Posts and their Bases, - Road Rails	35 MPa (i.e. M-30 Grade Concrete)

- CONSTRUCTION JOINTS:**
 - As far as possible the location of Construction Joints shall be as shown in the Drawings, but if not shown on the Drawings but found absolutely necessary, they shall be planned in advance and the placing of concrete carried out continuously from Joint to Joint.
 - A Construction Joint should not be located near the control level of the section as here transverse SHEAR stress is highest. The Joint should be nearly perpendicular to the principal lines of tensile stress, and in general be located at points of minimum Shear and minimum Moment, as far as possible.
 - Where down, reinforcing bars or other adequate ties are not shown at Construction Joints in the Drawings, they shall be formed in reasonable spacing by embedding water-soaked deformed linkers while the concrete is still wet.

- It is **recommending** concreting work, the surface of the concrete previously placed shall first be thoroughly cleaned of dirt, oil, grease, loose, projecting aggregates and any other soft material, using sharp steel wire brushes, and, if deemed necessary, by sand blasting.
- The concrete surface shall then be thoroughly soaked with clean water (just before further concreting) and the free water, etc. all-down away, and the cleaned concrete surface painted with a thin layer of cement slurry, and only then further concrete poured.

- "Wet-mix" and other similar limits do not provide a proper construction joint, and they shall not be used.
- FOLD JOINTS:**
 - When a planned horizontal placement of concrete in any structural member is interrupted or delayed, for any reason, for a period long enough for the previously partially placed concrete to take its initial set, the Engineer may declare such a joint as a Cold Joint and the Contractor shall immediately remove the previously partially placed concrete from the Forms.
 - However, where feasible, the previously partially placed concrete may instead be subjected to carefully hatched, and its hatched end brought into low shear low humidity zone as far as possible, and given sheer key depressions after bringing it nearly perpendicular to the principal lines of tensile stress (for example, brought to vertical or nearly vertical in a beam with principal bending reinforcement horizontal) and thereafter same treatment shall be given to it as a Construction Joint, and only then the concreting (making sure all reinforcements are as per the approved Drawings and the Shuttering has been brought to line and plumb tight).
- CURING AND PROTECTION OF YOUNG CONCRETE:**
 - All structural concrete shall be covered for a period of time required to obtain the specified strength but for not less than fourteen consecutive days (six nights) beginning immediately after initial setting of concrete (which is when it ceases to surface damp).
 - Curing (Membrane-curing or Water-curing) of laid concrete shall be carried out, as generally explained below:
 - Membrane-Curing the Concrete:**
 - Except for all Construction Joints and surfaces sealed by Forms, liquid membrane curing compound can be used for curing the concrete as follows:
 - On bridge deck top surface and other exposed surfaces, liquid membrane curing compound shall be applied soon after initial setting and as the Surface Shear has disappeared and the concrete is still slightly damp (not wet).
 - On shuttered i.e. formed vertical surfaces, Forms shall be stripped as soon as practical (generally after 24 hours of casting) and liquid membrane curing compound applied immediately except in the areas that require rubbing or finishing during the curing period.
 - These areas shall be kept water-wet until their finishing is completed, where after the liquid curing membrane shall be uniformly applied on them also when their surface is damp.
 - White pigmented liquid membrane curing compound shall be used for all surfaces where the structure temperature during curing period is likely to reach about 35°C or more.
 - For bridge decks which are to receive an asphaltic overlay, residual curing membrane (after curing) shall be removed prior to the overlaying.
 - Removed membrane and results should be approved by the Engineer.
 - The membrane curing compound used shall be of longer lasting duration and in accordance with the requirements specified for curative membrane material, AAC-110 M 148 or its equivalent Specification.
 - The curing membrane shall be applied in two applications one immediately following the other.
 - The rate of each application of curing compound shall be as prescribed by the manufacturer, with a spreading rate per application of at least one liter of liquid per five square meters of concrete surface.
 - If the concrete has dried up or has become dry, it shall be thoroughly wetted with water and the curing compound applied just as the surface film of water disappears and the surface is damp.
 - During curing operations any unprepared surfaces shall be kept cured with watered Hoses, and sprayed with the curing compound when Surface is dried.
 - Any curing membrane material on Construction Joints and/or on reinforcing steel shall be completely removed before the following concrete pour.
 - Hand operated spraying equipment shall be capable of applying constant and uniform pressure to provide uniform and even distribution of the curing membrane at the sites required.
 - The curing compound shall be kept thoroughly mixed at all times during usage if application.
 - No traffic of any kind shall be permitted on the curing membrane until the curing process is completed, deserting permitting.
 - Water-Curing the Concrete:**
 - All concrete surfaces, unless still sealed by unrelieved Forms (which shall be kept from heating up under ambient temperature) or submerged, shall be water-cured unless liquid membrane curing.
 - Concrete curing shall begin just after initial setting of concrete (which generally occurs by about 60 minutes of placement of an-structure concrete) and for about 120 to 150 minutes of placement of membrane of concrete, just after the surface water sheen has disappeared.
 - Concrete water-cured shall be covered with wet sand, cotton mats, or double-thickness Butyl (Adhesive-free) sheets.
 - The Hessian material shall be placed tightly around and behind any projecting reinforcing steel in order to completely cover the fresh concrete surface.

- The Hessian material shall be completely saturated with water and kept continuously water-soaked during the curing period.
- After the initial setting, unless water is kept running all surfaces shall be covered with thick polythene sheeting or other approved impervious material in order to protect/prevent drying-up of concrete surface being cured continuously.
- The sheeting shall be weight-down or secured well to prevent moisture loss but the surfaces of the concrete shall be readily available for inspection of the Engineer (or the Inspector).
- The sheeting material shall be replaced as:
- Sheeting that contains holes or is otherwise damaged shall be repaired or replaced immediately.
- The Contractor shall be responsible for thoroughly inspecting and monitoring the concrete surfaces throughout the curing period to detect deficiencies and defects.
- Additional water shall be provided on any areas where saturation is reduced.
- Inspection of curing by the Contractor shall be conducted at least TEN times per day and night for the duration of the curing period - and even more often if ordered by the Engineer.
- The Engineer shall be advised of the curing inspection schedule and he (or his Representative) may accompany the workers to verify the acceptability of curing.

- "COLD-WEATHER" CURING:**
 - When concrete is placed and the air temperature is expected to drop below 5°C during the curing period, the Contractor shall provide suitable measures such as straw, additional curing or other suitable blanketing materials and/or heating and artificial hot-air-curing to maintain the concrete temperature between 10°C and 32°C as measured on the surface of the concrete.
 - The surface of the concrete shall be kept moist and warm by the use of an approved water-retaining and insulating cover such as Butyl Sheeting.
 - The moisture barrier should be maintained in intimate surface contact with the concrete during the entire curing period.
 - After the completion of the curing during the entire required curing period, the Contractor shall stop the curing and remove the protection in such a manner that re-drying of the concrete is avoided.
 - When concrete is placed in "cold-forms" and subsequently flooded with ground water, the above curing procedure may be waived, provided that the surface of the water is not permitted to freeze.

- "CONCRETING IN "ADVERSE WEATHER" CONDITIONS:**
 - "Concrete in "Cold" Weather:**
 - Concrete that freezes soon after placing, gains rather low strength and some permanent damage is done. Therefore, such concrete shall be removed and replaced immediately.
 - Planning for Protection of fresh concrete during placement, and until it has attained the minimum properties required for the environment and the loading to which it will be exposed, shall be done well in advance of concreting and approved by the Engineer.
 - Appropriate equipment shall be made available in time for heating the concrete materials, for constructing enclosures and for maintaining favourable temperatures near and on the concrete in place.
 - Concrete shall never be placed on cold Forms and cold steel.
 - When the temperatures of these items is below 5°C, the Contractor shall use means to raise their temperatures to above 10°C.
 - If when faced with prolonged cold temperatures, at aggregates, or mixing water, or both, shall be heated to about 25°C to 32°C.
 - At temperatures at least 10°C above freezing, it is seldom necessary to heat the Aggregates.
 - At temperatures below or at freezing, often only the Fine Aggregate is heated to produce concrete of the required temperature, provided the Coarse Aggregate is free of frozen lumps and the Temperature of Water for the Mix is at least 10°C.
 - If appropriate temperatures are above freezing, the desired concrete temperature usually can be obtained by heating only the mixing water.

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STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES

Road Concrete Width: 6.5m with 1 Footpath each 1.25m wide. Overall Deck Width: 8.50m

(Effective Spanly Support) (Effective Spanly Support)
(Water or concrete of Spanning) 30 m (Water or concrete of Spanning) 30 m
Reinforced Concrete Deck Slab (BSR)

Dwg. No.: 17 of 3-Whedded RC-Slab-Deck m-S-S Span

Dwg. TITLE: REFERENCE NOTES (1 Sheet) of Sheet 52

Reviewed by: Pradhum Niroula (Engineer, DOR)	Prepared by: Jibendra Mishra (SSE, DOR)	Date: June 2021	Approved by: Adun Jung Thapa (DDG, DOR)	Date: 00
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- 1) Appreciable fluctuation in the rising water temperature from batch to batch shall not be allowed.
- H. CONCRETING IN "HOT" WEATHER**
- 1) No concrete shall be placed when the ambient air temperature at job site in shade is expected to exceed about 32°C during placement operations.
- 2) When the temperature of the concrete mixture is expected to exceed about 32°C, a retarding compound shall be included in the approved mix design along with setting time reducers to reduce its higher temperatures.
- 3) The temperature of the concrete mixture immediately before placement shall not exceed 32°C.
- 4) When the ambient air temperature is above 32°C, all forms, reinforcing steel, and other contact surfaces shall be cooled to below 32°C. Concrete is placed.
- 5) When such high ambient temperature conditions exist, the most appropriate solution is to return to night 8-h morning-low concreting.
- 6) However if above stated precautions are taken to help lower the temperature of contact surfaces and the concrete mix ingredients are also cooled (explained ahead), concreting can be carried out even during day hours provided the ambient air temperature is made not to exceed 40°C.
- 7) Mixers, chutes, bells, hoppers, pump lines, and other production and placement equipment can be shaded.
- 8) Placed water, covered with [wet] burlap, or otherwise cooled to reduce the effect of the sun's heat.
- 9) Forms and reinforcing steel can be sprinkled with cold water and covered with wet burlap until controlled concreting commences.
- 10) Sprinkling the area with water spray, carefully coats the contact surfaces and surrounding air and thereby increases its relative humidity.
- 11) This not only reduces the temperature rate of the concrete but also minimizes evaporation loss from the concrete during placement and after casting.
- 12) For slabs on ground, it is a good practice to dampen the sub-grade the evening before concreting.
- 13) This should be to standing water or puddles on the sub-grade or inside the form when the concrete is placed.
- 14) The mix water may be cooled by using shading or crushed ice but only as much ice should be used as will be melted entirely before the water is added to the mix.
- 15) All water used for making ice or for cooling or sprinkling, and curing, must meet the same quality requirements as those for water used for Mixing of Concrete.
- 16) Of particular concern are the following sulphates and chlorides (salts) in the mix, which can adversely affect the cement and corrode the reinforcing steel, respectively. These must be kept below their specified limits.
- 17) Aggregates should be cooled by shading and sprinkling water (log spray).
- 18) Transporting and placing concrete shall be done as quickly as practical during hot weather.
- 19) Delay of concrete loss of slump, a damaging increase in concrete temperature and loss of workability.
- 20) Enough workmen and equipment shall always be available to handle and place concrete immediately upon delivery.
- 21) Protective misting even at setting speed of the Drum, shall be avoided since it might heat-up the mix and reduce workability.
- 22) If delays occur, the heat generated by continued mixing/grading can be minimized by stopping the mixer and then agitating intermittently, but the delays shall be kept short.
- 23) Each concrete hauler needs to rise rapidly in hot weather, stop and place concrete immediately is required to avoid delays.
- 24) For placement of Concrete in Walls, Shafts, Columns, etc. shallower layers may be required to assure proper consolidation and monitor cure with each previous lift, effective Scheduling of heat and hydration and to prevent segregation of the mix.
- 25) Temporary surfades and windbreakers help to minimize adverse effects of hot weather, wind, and surface evaporation.

L. CAUTION AGAINST "PLASTIC-SHRINKAGE" CRACKING of Concrete and USING EXCESSIVE DOSAGES OF ADDITIVES like "RETARDER" and "SUPER - PLASTICIZER"

- 1) Plastic Shrinkage cracks develop prior to initial setting of concrete and can appear more asymmetrically in slabs. If the rate of surface evaporation from the freshly laid concrete is faster than the rate of upward bleeding through it, the concrete surface tends to dry up, hence shrink, causing cracks in plastic concrete due to tension from this shrinkage under such condition. These cracks trend downwards from the surface and their propagation is limited only up to initial setting of concrete.
- 2) The longer the initial setting time, deeper will these cracks penetrate. They tend to show to a significant extent in the slab and become a bunch of isolated, concrete blocks separated by these cracks, and hence, not be structurally movable with the rest of the Deck-section. Such deep-penetrating crack distress, in all probability, generally is not separable by Epoxy filling of these cracks. The result may be a major Damage requiring major rehabilitation.
- 3) Hence minimum doses of Retarders and Super-Plasticizers shall be used so as to keep the initial setting time to just the required minimum to allow the required workability of concrete.

- vi. These cracks can be of random pattern (polygonal-skin pattern) and/or may be somewhat parallel to each other and nearly perpendicular to the direction of wind that prevailed at the time of casting. Hence the field staff must look for these cracks before the concrete has initially set and about these cracks, the field concrete should be quickly lightly blow-dried, as the surface just re-concreted to close these cracks in time.
- vii. Concrete slabs which are correctly re-trowelled should not exhibit Plastic Shrinkage cracks because the action of heating and trowelling is a form of re-compaction that leads to close them as fast as they form. This blow-drying, however, requires adequate wetness of slabs in the mix and cause Plastic Settlement cracks - see ahead.)
- viii. Although the Plastic Shrinkage cracks can be wide at their start (even up to 2 mm), the width rapidly diminishes with depth. However, in severe cases they may pass through the full depth of a slab, in contrast with most types of Plastic Settlement cracks. If not noticed and sealed, about these cracks, the top through weeping will at the top of the slab may show there in case of full depth penetration. Taking cores can reveal them precisely.
- ix. Plastic Shrinkage cracks rarely reach the free ends of the slab (e.g. the edge of a slab) because these areas are free to move under plastic shrinkage. This is a very important self-differentiating them from long-term drying shrinkage cracks. If the time of formation is unknown, however, Plastic Shrinkage cracks will form up to the ends of a slab which has been cast against a previous pour, especially if there is continuity of steel, because the cast is as wet as it is.
- x. The factors that determine rate of surface evaporation are: the temperature of the concrete, the air temperature, relative humidity, and wind velocity. If the air temperature and the humidity increases, as the wind velocity increases, and as the concrete temperature increases. Of particular interest is the fact that rapid evaporation is at least as big a problem in cold weather as in hot weather. Even when the relative humidity is 100 per cent in cold weather, there will be a large amount of evaporation if the concrete is warm! Of the factors listed above, only the concrete temperature is easily controllable. There is a definite advantage to cool the concrete if it shall be placed, hot or cold, in warm weather and should not be overdone in cold weather. If the concrete temperature is reduced to about 20°C to 15°C, much of the evaporation can be eliminated.
- xi. In hot weather, sometimes concreting during 4 p.m. on the previous day up to 12 noon on the next day may be resorted to for preventing formation of Plastic cracks and obtaining better quality concrete. But this will be effective only if it gives significantly lower concrete temperature and lower wind velocity. The reduction of air temperature BUT not that of concrete (even with the increase in relative humidity) will not significantly reduce the Plastic Shrinkage cracking.
- xii. If it is not possible to eliminate the risk of Plastic Shrinkage cracks even by improved time curing, then changes to the concrete mix must be considered. First, check that the concrete does not contain an admixture that will retard the effects. If it does, to reduce it or replace it with one that does not retard so much (rather than counter it) by adding a compensating accelerator). Second, consider the use of an entrainment. Air-entrained concrete exhibits less Plastic Shrinkage cracks than plain concrete. As first sight might think logical because air is entrainment reduces the rate of bleeding it should however, the use of Plastic Shrinkage cracks occurring at a given rate of evaporation. However, most commercially available air-entraining agents are "detestable" and therefore reduce the surface tension caused by drying, and consequently reduce the shrinkage cracking.
- xiii. The prevention and timely repair of Plastic Shrinkage cracks in slabs is particularly critical. This is because the cracks are wide at the top and can rapidly slide in points which may cause subsequent spalling and prevent the subsequent satisfactory application of sealing materials. Clearly wide cracks in slabs are not likely to be self-sealing at the top and are likely to spall and allow rebar rusting.

H. CAUTION AGAINST POSSIBLE DAMAGE DUE TO "PLASTIC SETTLEMENT" CRACKING OF CONCRETE

- i. Plastic Settlement cracks occur in not-yet-initially-set concrete when there is a relatively high amount of bleeding through it and some form of obstruction to the downward sedimentation of its solids (i.e. the reinforcement bars). These obstructions block the back of the setting concrete over them so its solids fall downwards around them, forming formation of hollows under their belly. Thus Cracks show directly over formwork-toe-bolts and over reinforcement near the top corners of a plastic concrete, reflecting these points. Such Cracks can also occur in narrow columns and walls which are cast and sedimentation is prevented by the resulting action of the concrete due to downward passage for sedimentation and there may be further aggravation by the presence of horizontal bars.
- ii. Plastic Settlement Cracks can be prevented by reducing the bleeding and hence the sedimentation, and by reducing the obstructions to sedimentation.
- iii. Admixtures such as plasticizers reduce water demand, thus thus also the bleed rate. Use of reducing bleeders and plasticizers, however, does not eliminate the bleed rate. This can also be eliminated by light re-trowelling (or re-trowelling) of the not-yet-initially-set concrete if they have formed, also also filling back the under-belly hollows.

- vii. The light re-trowelling shall not be applied too soon otherwise a second phase of bleeding can still cause Plastic Settlement cracks. The correct time can easily be determined by simple site trials: it will be the last time a vibrating poker can be inserted into the concrete and removed without leaving a significant trace. Re-trowelling is often the only way to eliminate plastic settlement cracks, particularly in deep sections. Trowelling aggravates these cracks as the pressure may only cause a further settlement of the solids.
- I. BEWARE OF CRACKS DUE TO "PLASTIC-SHRINKAGE" AND "PLASTIC SETTLEMENT" IN CONCRETE WHILE IT IS STILL PLASTIC AND HAS NOT YET ATTAINED "INITIAL SET"**

- i. Plastic cracks by their very nature prevent through the cement matrix and protrude particular particles. However they are very rugged and capable of transferring stress, providing there is sufficient reinforcement to maintain adequate strength. Consequently full structural repairs (using epoxy formulation) will not be necessary, though preferable. BUT only if the crack penetration is minor BECAUSE otherwise if deep penetration damage is done, EPOXYING WILL NOT restore full monolithicity (in which case the Deck slab may have to be demolished, requiring major and very costly rehabilitation operation). HENCE BEWARE OF CRACKS CRACKING.
- ii. If cracks below the pattern of the slab reinforcement it may be difficult to tell if determines whether they are due to Plastic Shrinkage or Plastic Settlement. It can be shown that the cracks "pass through the slab" and follow the pattern of the steel, then they are almost certainly Plastic Shrinkage cracks that have been oriented by the rebar.
- iii. Plastic cracks often form in the top face of sections e.g., Plastic Shrinkage cracks in slabs, and/or Plastic Settlement cracks on top of deep beams and walls. Thus they can be accessible, and this coupled with the fact that they form so early in the life of concrete, means that they may delay its normal construction and dry-out operations take place. Consequently, it will not be able to fill plastic cracks with "right epoxy materials" until it is certain that the long-term effects have subsided.
- iv. Plastic Settlement cracks over steel must be immediately and efficiently sealed, if the concrete is in an exposed location. This is because the concrete is so weak. Reduced bond strengths due to under-belly voids thus formed under steel bars are dangerous.
- J. ACCEPTABILITY CRITERIA OF CONCRETE CUBE CURSHING TEST RESULTS FOR APPROVING THE CONCRETE THEY REPRESENT**
- i. The acceptability criteria of Standard Cube crushing test results shall be that not more than 5% of works cubes fall below the specified minimum work strength. For this to be fulfilled, the Mean Strength of works cubes tested at 28 days against 1.64 times the "Standard Deviation" shall not be less than the required minimum 28 days work strength.
- ii. A Tolerance of 10% of the Standard Deviation for the concerned Concrete Mix has not been established, the cube strength shall be accepted as complying with the strength requirement either "if none of the specimens tested falls below the minimum specified strength" or "if the average strength of the specimens is not less than the specified strength and the maximum test result falls above 90% of the minimum required work strength and the difference between the maximum and the minimum strength of the test specimens is NOT GREATER THAN 20% of the strength".
- iii. In case of a dispute about the strength of concrete in a particular area of the cast concrete, three 50 mm dia. and 100 mm long Standard concrete cores shall be drilled out from such an individual area and tested for their crushing compressive strength. These values shall be recorded for comparison with and use the cores were out, and the corresponding equivalent "cube" strengths worked out for each core. If their average strength is of required 28 days work strength, then concrete in such disputed area may be accepted - BUT of course subject to contractual conditions for poor work.
- K. RELEASE OF THE STAGING SUPPORTING THE DECK IN A SPAN** after successfully curing the Concrete in the Deck as specified above and the concrete in it attains a minimum work Cube Crushing Strength of 280 kg/cm² (age of Concrete approximately 21 days after casting) the staging supporting the Deck may now be released. The Superstructure (i.e. the Deck) shall not be loaded until after its concrete is at least 28 days old and crushing cube strength of its concrete is 350 kg/cm².

L. BEARINGS

- i. NEOPRENE BEARINGS shall be used. Their material specifications, Design, Acceptance Criteria and installation shall be generally in accordance with IS 83 part I (2015), the AASHTO Design Specifications, and Sound Engineering Practice.
- ii. The Bearings shall be obtained from approved and experienced Manufacturers.
- iii. Installation of Bearings shall be carried out under the expert supervision of the Manufacturer's Technical Representative.
- iv. The Design of Bearings shall be based on the Design Loads, Rotators, etc., given in the appropriate Table in the attached relevant Drawing.
- v. Detailed Drop Drawings shall be prepared by the Manufacturer, which shall be checked and duly approved before the Bearings are manufactured and installed.
- vi. Neoprene Bearings shall be bonded to their R.C. pedestals by appropriate Epoxy Adhesive. (The Grouding/Bonding Mortar, where used, shall be high strength Epoxy based Non Shrink Type.)

- vii. All Bearings shall be placed in truly horizontal plane only and to true line and level (unless shown otherwise), as generally indicated in the attached relevant Drawing.
- viii. In case the Contractor wishes to change the type of Bearings from Neoprene to PCT Bearings (PCT Head and POT PTFE Feet), then the magnitudes of Vertical Load, Horizontal loads and moments, etc. shall be tabulated in Drg. No. 57 of 3-Measured RC-Deck 20.0 m x 50 Span set up all along and the same will have to be re-worked out and the Design of PCT-Bearings done accordingly. The Substructure Foundations shall then be designed according to the correctly re-worked out Loads, Forces and Moments, etc.

17. EXPANSION-CONTRACTION JOINTS

- i. These Movement joints shall be provided in the deck as specified and shown in attached relevant Drawing. These shall be of Approved Quality and shall be fitted under the expert supervision of the Manufacturer at the appropriate ambient Temperature as per Design.
- ii. An other type of expansion joint like compression seal, slab seal etc. that satisfies the requirements as shown in relevant drawing can also be used under the supervision of concerned Engineer.
- 18. WEARING COURSE:** Asphaltic concrete / Premix wearing Course, 75mm thick at roadway crown, gradually reducing to 50mm at the road Kerbs, shall be provided over the Deck Slab.
- 19. EARTHQUAKE EFFECTS:** The Horizontal Seismic coefficient assumed is 0.18 (i.e. 0.18k) accompanied by a Vertical Seismic coefficient of + or - 0.12k.
- 20. DESIGN CONSULTANT:** Research National Development center (P) Ltd. Lucknow, Nepal.

LIST OF DRAWINGS:

DRAWING TITLE	DRAWING NO.
REFERENCE NOTES (2 Sheets) Sheet 1/2	1 of 7 3-Measured RC-Deck 20.0 m x 50 Span
REFERENCE NOTES (2 Sheets) Sheet 2/2	2 of 7 3-Measured RC-Deck 20.0 m x 50 Span
SUPERSTRUCTURE OUTLINE & REINFORCEMENT DETAILS OF LONGITUDINAL DETAILS	3 of 7 3-Measured RC-Deck 20.0 m x 50 Span
REINFORCEMENT DETAILS OF CROSS GIRDER & MISCELLANEOUS DETAILS	4 of 7 3-Measured RC-Deck 20.0 m x 50 Span
BAR BENDING SCHEDULE	5 of 7 3-Measured RC-Deck 20.0 m x 50 Span
	6 of 7 3-Measured RC-Deck 20.0 m x 50 Span
	7 of 7 3-Measured RC-Deck 20.0 m x 50 Span

GOVERNMENT OF NEPAL
MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT
DEPARTMENT OF ROADS
BRIDGE DRAWING

STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES

Overall Deck Width: 30.0 m
with 3 Footpaths each 1.50 m wide

Effective Span Supported Span
(Refer to center of Gravity of Deck
and Reinforced Concrete Deck for SDSP)

Live Load: IRC 1 Line of 70T or 1 or 2 Lanes of Class A, whichever governs, and Footpath Loading

Drg. No.: 2/7 of 3-Measured RC-Deck 20.0 m x 50 Span

Drg. Title: REFERENCE NOTES (2 Sheets) Sheet 2/2

Reviewed by: Pradhum Niraula (Engineer, DoP)

Checked by: Jyoti Malla (SDE, DoP)

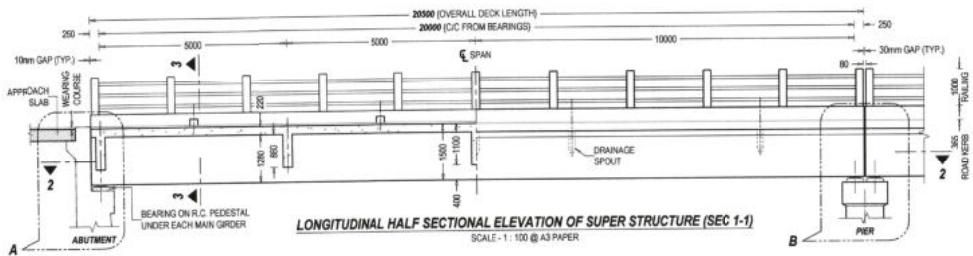
Approved by: [Signature]

Date: June, 2021

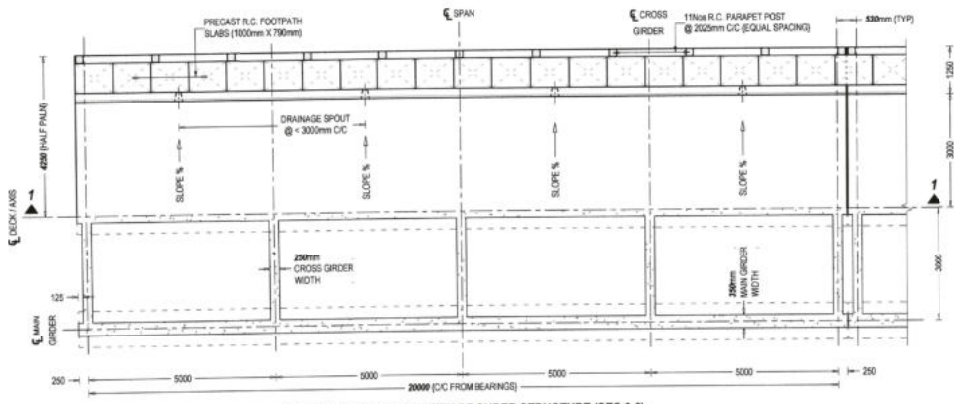
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Scale: [Blank]

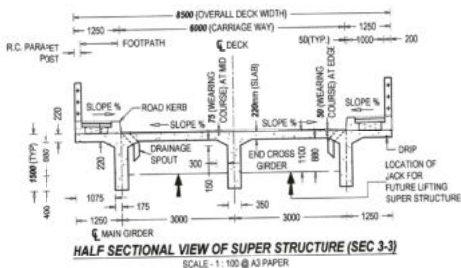
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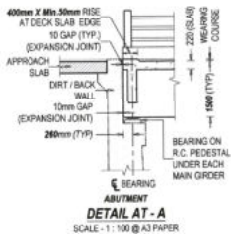
LONGITUDINAL HALF SECTIONAL ELEVATION OF SUPER STRUCTURE (SEC 1-1)
SCALE - 1:100 @ A3 PAPER



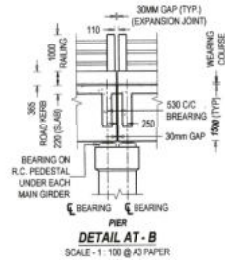
HALF SECTIONAL PLAN VIEW OF SUPER STRUCTURE (SEC 2-2)
SCALE - 1:100 @ A3 PAPER



HALF SECTIONAL VIEW OF SUPER STRUCTURE (SEC 3-3)
SCALE - 1:100 @ A3 PAPER



DETAIL AT - A
SCALE - 1:100 @ A3 PAPER



DETAIL AT - B
SCALE - 1:100 @ A3 PAPER

GENERAL NOTE:

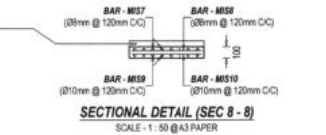
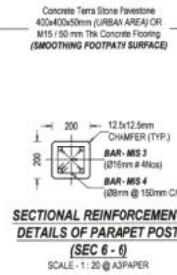
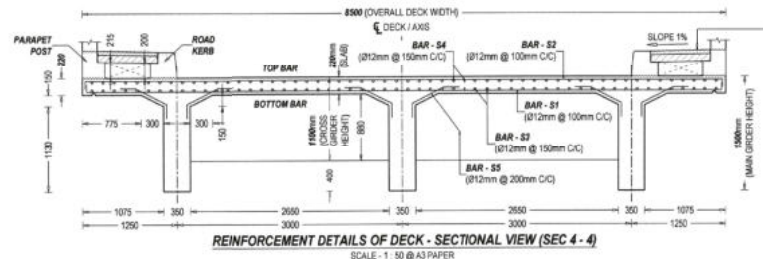
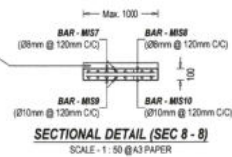
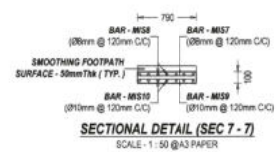
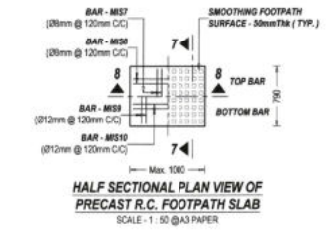
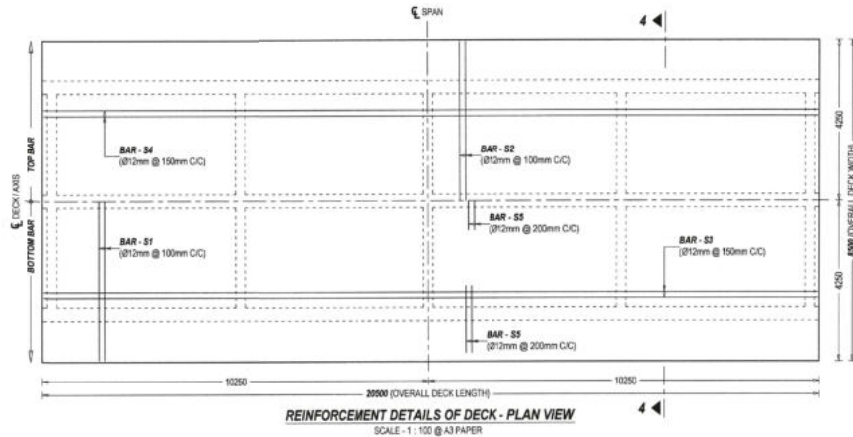
- ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS STATED OTHERWISE.
- NO DIMENSIONS SHALL BE SCALE FROM DRAWING. (As v written DIMENSIONS SHALL BE FOLLOWED).
- MATERIAL GRADE:
 - A. CONCRETE GRADE : M35
 - B. STEEL GRADE : Fe500
 - C. COVER : 40mm
- CHAMFER 15mm x 15mm SHALL BE PROVIDED AT ALL JUNCTIONS OF THE FRAMEWORK UNLESS OTHERWISE SPECIFIED IN THE DRAWING.
- PROPERLY STIFFENED STEEL PLATES SHALL BE USED SHUTTERING FOR CASTING THE SLAB AND DECK.

S.N.	ITEM	QUANTITY
1.	STRUCTURAL CONCRETE	
	M35 IN DECK AND SLAB	75.0 CU.M.
	M35 IN FOOTPATH SLAB, ROAD KERB AND PARAPET POST.	13.0 CU.M.
2.	REINFORCEMENT BARS 500 MPa (Fe 500)	18.7 TONNES
3.	ASPHALTIC / PREMIX WEARING COURSE	123.0 SQ. M.
4.	75MM DIA G.I PIPE (PAILING)	123 M.
5.	DRAINAGE SPOUTS EACH 450mm LONG Ø100mm G.I PIPE	8 NOS
6.	BEARINGS - ELASTOMERIC BRIDGE BEARING	6 NOS.
7.	40mm THICK CONCRETE TILES FOR FOOTPATH	33.0 SQ. M.
8.	EXPANSION JOINT	17 RM.

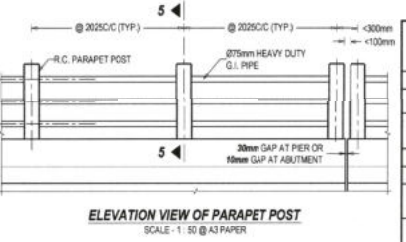
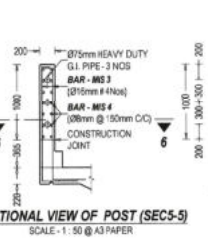
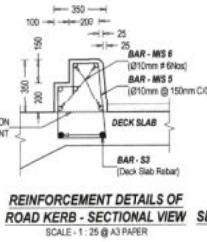
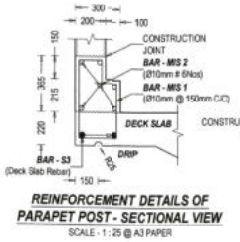
NOTES:

- EXACT QUANTITIES SHALL BE CALCULATED BY THE CONCERNED ENGINEER FOR COSTING PURPOSES.
- TOTAL WEIGHT OF ENTIRE SUPERSTRUCTURE IN ONE SPAN = 245 Tonnes.
- CONCRETE TILES CAN BE REPLACED WITH M20 CONCRETE IN REMOTE AREAS.

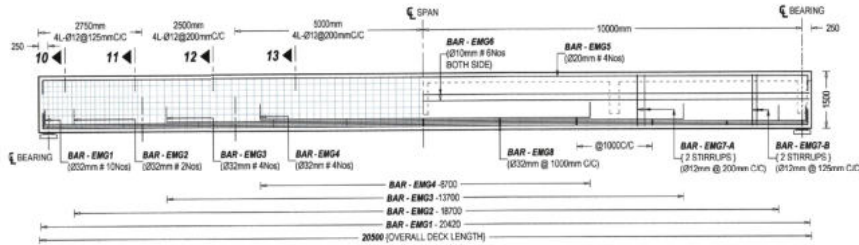
GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BRANCH		
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGE		
Road Carrage Way Width 6.0m with 7 Footpaths each 1.25m wide	Overall Deck Width: 9.50 m	
Effective Simply Supported Span (equal to center of bearings 20.0 m Reinforced Concrete Deck (no SSB))	LIVE LOAD: IRC 1 Lane of 70R or 1 or 2 Lane of Class A, with long gear, and Footpath Loading	
Dwg. No.: 37 of 3-Webbed RC-Slab-Deck 20.0 m-SS Span		
Dwg. TITLE: SUPERSTRUCTURE OUTLINE & DIMENSIONS		
Reviewed by: Praduman Hradola (Engineer, DoR)	Forwarded by: Jashendra Mishra (S.O. DoR)	Date: June, 2021
Recommended by: Dipak Shrestha (S.O. DoR)	Approved by: Arjun Jung Thapa (S.O. DoR)	Revisions:



- NOTES:**
- Concrete floor ties on footpaths in urban area and bluminous approach road. In other region 50 mm thick M20 Concrete flooring above concrete precast slab can be provided for smooth surface in footpaths.
 - Maximum width of footpath slab is 1.0m and end footpath slab shall be of appropriate size.

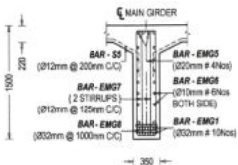


GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BIDDING		
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES		
Steel Castings: Min. 4 kg with 2 Footings each 1.20m wide	Overall Deck Width: 8.50 m	LIVE LOAD: IRC 1 Lane of 75k at 1 or 2 Lane of Class A, whichever governs, and Footing Loading
Effective Simply Supported Span (center to center of Bearings): 28.1 m	Radial Concrete Deck (to 3000)	
Draw. No.: 477 of 3-Webbed RC Slab-Deck 28.0 m-85 Span REINFORCEMENT DETAILS OF DECK SLAB, FOOTPATH SLAB, ROAD KERB & PARAPET POST		
Reviewed by: Pradip Kumar (Engineer, DoR)	Prepared by: Ajay Kumar (Asst. DoR)	Date: June 2021
Revised/Correction by: Dinesh Ghoshal (DOO, DoR)	Approved by: Ajay Kumar (Asst. DoR)	Page No.: 00



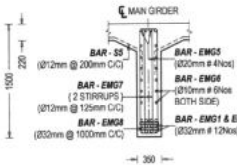
REINFORCEMENT DETAILS OF EXTERNAL MAIN GIRDER - LONGITUDINAL HALF SECTIONAL VIEW

SCALE: 1: 100 @ A3 PAPER



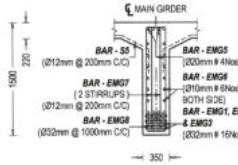
SECTIONAL DETAIL (SEC 10 - 10)

SCALE: 1: 50 @ A3 PAPER



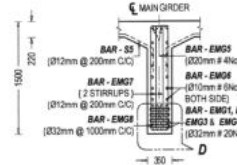
SECTIONAL DETAIL (SEC 11 - 11)

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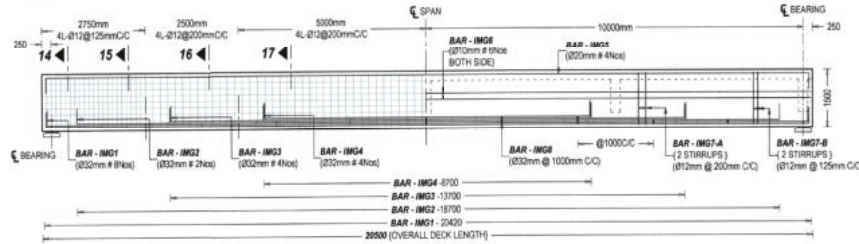
SECTIONAL DETAIL (SEC 12 - 12)

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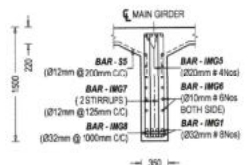
SECTIONAL DETAIL (SEC 13 - 13)

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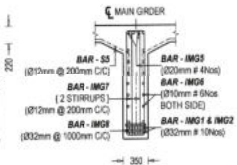
REINFORCEMENT DETAILS OF INTERIOR MAIN GIRDER - LONGITUDINAL HALF SECTIONAL VIEW

SCALE: 1: 100 @ A3 PAPER



SECTIONAL DETAIL (SEC 14 - 14)

SCALE: 1: 50 @ A3 PAPER



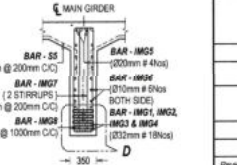
SECTIONAL DETAIL (SEC 15 - 15)

SCALE: 1: 50 @ A3 PAPER



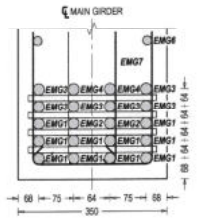
SECTIONAL DETAIL (SEC 16 - 16)

SCALE: 1: 50 @ A3 PAPER



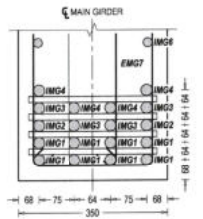
SECTIONAL DETAIL (SEC 17 - 17)

SCALE: 1: 50 @ A3 PAPER



EXTERNAL MAIN GIRDER BAR ARRANGEMENT DETAIL (DETAIL AT C)

SCALE: 1: 10 @ A3 PAPER



INTERIOR MAIN GIRDER BAR ARRANGEMENT DETAIL (DETAIL AT D)

SCALE: 1: 10 @ A3 PAPER

GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BRANCH		
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES		Overall Deck Width: 6.50 m
Road Carriageway Width: 6.50 m with 3 Footpaths each 1.25m wide		
(Effective Simply Supported Span Greater to center of Bearing) 30.0 m Reinforced Concrete Deck for RCBS		LIVE LOAD: IRC 1 Lane of 70R or 1 or 2 Lanes of Class A, without gradient, and Forward Loading
Dwg. No.: 57 of 3-Webbed RC-Stub-Deck 20.0 m-SS Span		
REINFORCEMENT DETAILS OF LONGITUDINAL GIRDER		
Reviewed by: Praduman Niraula (Engineer, DOB)	Prepared by: Jyotsna Mishra (SDE, DOB)	Date: June, 2021
Recommended by: Deep Shrestha (DOB, DOB)	Approved by: Anurag Thapa (DOB, DOB)	Remarks: 00

डा. विष्णु शर्मा - महाविद्यालय

डा. सुरज शर्मा - महाविद्यालय

BAR BENDING SCHEDULE OF EXTERIOR MAIN GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	EMG1		32	21220	10	212.20	1339.62
2	EMG2		32	18500	2	36.00	246.21
3	EMG3		32	14900	4	58.00	366.15
4	EMG4		32	9800	4	38.00	239.89
5	EMG5		20	21220	4	84.88	209.31
7	EMG6		10	20420	12	245.04	151.19
8	EMG7		12	6680	120	801.60	711.82
9	EMG8		32	245	82	20.09	126.83
Total Weight (KG)							339.03

BAR BENDING SCHEDULE OF INTERIOR MAIN GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	IMG1		32	21220	8	169.76	1071.89
2	IMG2		32	18500	2	36.00	246.21
3	IMG3		32	14900	4	58.00	366.15
4	IMG4		32	9900	4	38.00	239.89
5	IMG5		20	21220	4	84.88	209.31
6	IMG6		10	20420	12	245.04	151.19
7	IMG7		12	6680	120	801.60	711.82
8	IMG8		32	245	82	20.09	126.83
Total Weight (KG)							3123.10

BAR BENDING SCHEDULE OF DECK SLAB (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	S1		12	8620	206	1775.72	1075.84
2	S2		12	8620	206	1775.72	1075.84
3	S3		12	20620	58	1195.96	182.01
4	S4		12	20620	58	1195.96	182.01
5	S5		12	1700	312	530.40	471.00
Total Weight (KG)							5548.70

BAR BENDING SCHEDULE OF MID CROSS GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MC1		20	6570	8	39.42	97.21
2	MC2		20	6570	4	26.28	64.81
3	MC3		10	2450	32	78.40	48.37
4	MC4		10	6270	8	50.16	30.95
5	MC5		20	220	18	3.96	2.44
Total Weight (KG)							243.78

BAR BENDING SCHEDULE OF END CROSS GIRDER (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	EC1		20	6570	6	39.42	97.21
2	EC2		20	6570	6	39.42	97.21
3	EC3		10	2450	32	78.40	48.37
4	EC4		10	6270	8	50.16	30.95
5	EC5		20	220	18	3.96	9.77
6	EC6		10	1600	2	3.20	1.97
Total Weight (KG)							285.48

BAR BENDING SCHEDULE OF PARAPET POST BASE (1 SIDE)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS1		10	1470	137	201.39	124.26
2	MS2		10	20420	4	122.52	75.59
BAR BENDING SCHEDULE OF RAILING POST (1 SIDE = 11Nos)							
3	MS3		16	2170	44	95.48	151.53
4	MS4		8	560	77	43.12	17.03
Total Weight (KG)							398.41

BAR BENDING SCHEDULE OF ROAD KERB (1 SIDE)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS5		10	1690	137	226.05	139.47
3	MS6		10	20420	6	122.52	75.59
Total Weight (KG)							215.07

BAR BENDING SCHEDULE OF FOOTPATH PRE CAST SLAB (1NO)							
S.No.	Bar Mark	Shape of Bar (Not to scale) Dimensions are in mm	Dia. of Bar (mm)	Length of each Bar (mm)	No. of Bars	Total Length of Bars (m)	Weight (kg)
1	MS7		8	710	9	6.39	2.52
2	MS8		8	920	7	6.44	2.54
3	MS9		10	710	9	6.39	3.94
4	MS10		10	920	7	6.44	3.97
Total Weight (KG)							12.98

GOVERNMENT OF NEPAL MINISTRY OF PHYSICAL INFRASTRUCTURE AND TRANSPORT DEPARTMENT OF ROADS BRIDGE BRANCH				
STANDARD SUPERSTRUCTURE DRAWING FOR ROAD BRIDGES				
Road Carriageway Width: 6.0m with 2 Footpaths each 1.25m wide		Overall Deck Width: 8.50 m		
Effective Simply Supported Span (center to center of Bearings): 20.0m Reinforced Concrete Deck (per SCQR)		LIVE LOAD: IRC 1 Lane of 70k or 1 or 2 Lanes of Class A, whichever governs, and Footpath Loading		
Dwg. No.: 77 of 3-Webbed RC-Deck 20.0 m-SS Span				
BAR BENDING SCHEDULE				
Reviewed by: Praduman Koirala (Engineer, Dept.)			Forwarded by: Jyandira Mishra (S.E. Dept.)	Date: June 2021
Recommended by: Dipak Shrestha (D.D., Dept.)			Assessed by: Ajay Jung Thapa (S.D., Dept.)	Revisions: 00